Finder Option for the MX-Z2000H Series Fiber Laser Markers



Give your Laser Marker the **Eyes** to Confirm Marking Quality

The same product enables position-compensated marking and data marked, including 2D codes inspection.



The Finder Option makes the MX-Z2000H series laser markers even easier to use!



Find the part, Mark it and Inspect it in the same position. Position-compensated Marking, Inspection & Reading 2-D Codes, Display & Monitoring





Position-compensated Marking

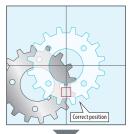
No mechanical position-compensation is needed.



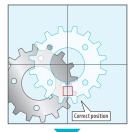
There were many defects, producing low yields.

Now

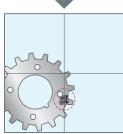
Position-compensation increases yields.



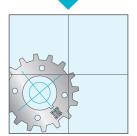
When parts were out of position...



When parts are out of position...



They were marked incorrectly, and defects were produced.



the camera obtains the actual position, and \ldots

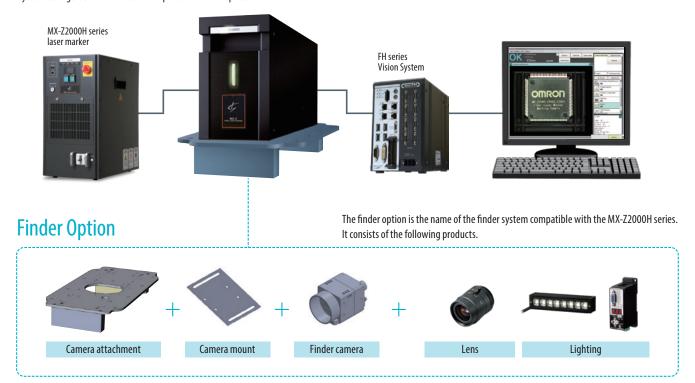
they are marked correctly. Not only X and Y but also θ correction is possible.

Great Benefits

The camera confirming and compensating for the workpiece position makes position-compensation mechanisms unnecessary.

Jigs are not required even for multiple product types. The finder option contributes to both cost reductions and system simplification.

System Configuration for Position-compensation and inspection





Inspection/Reading 2D Codes

Consolidate to a single process.

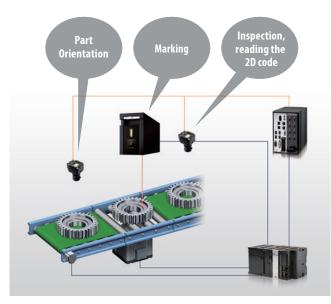
Before

Various devices and processes were required.

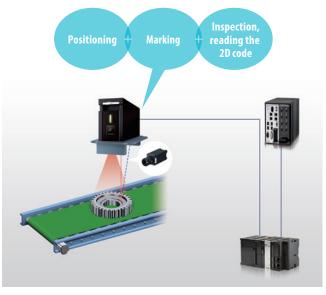


Now

All processes are consolidated in one single step.







Design, implementation, and execution are greatly simplified.

Before

Camera(s)	2
Rotary positioning mechanism	1
Product indexing	3 positions
Hardware design	Normal
Software design	Normal
Rotation time	Yes



Now

Camera(s)	1
Rotary positioning mechanism	None
Product indexing	1 position
Hardware design	Simple
Software design	Simple
Rotation time	None

Cameras decreased
Rotary positioning gone
Stop positions decreased
Design effort reduced
Tact time reduced

The Benefits

Simplifies device configuration, reduces processes, reduces the cycle time and reduces costs.

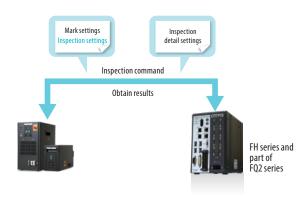
Compatible with the FH series vision system and FQ2 series smart camera, it's a must for multiple products inspections.

Furthermore, the MX-Z2000H series, ...

Direct Finder Link Eliminates the need of a PLC

Using the MX-Z2000H series direct finder link, the laser marker and the vision system can be connected directly, without going through a PLC. This reduces the design effort even more.

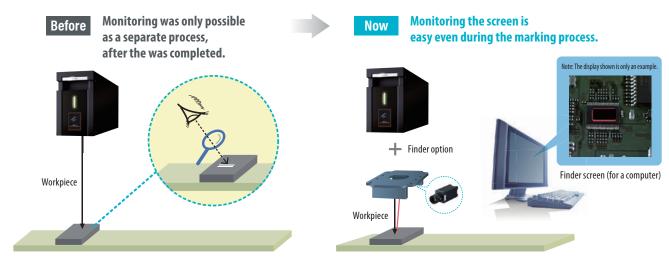
There is no longer any need for the PLC control programming for each device.





Display & Monitoring

A large screen simplifies marking monitoring and provides visibility of a larger area.



Note: The graphic shown is not an actual system application.

The Advantages

- Confirm the mark position easily on the monitor.
- Choose the lens and lighting that best fits for your application.

Choose the Right Lens for the Required Field of View

When Example using the FZ-S2M camera and FH vision controller

Using the MX-9151 camera attachment and different camera lenses, they will give the following perspective when viewing 15mm integrated chips:













50mm lens

 $35 mm \ lens$

25mm lens

16mm lens

12mm lens

8mm lens

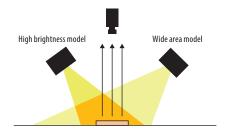
Choose the Most Suitable Lighting for Your Application





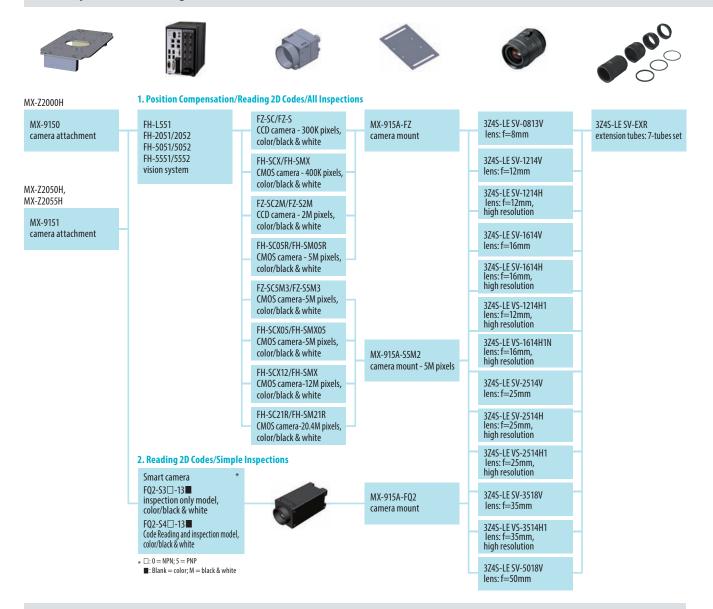


Adjust the angle with the mounting brackets.



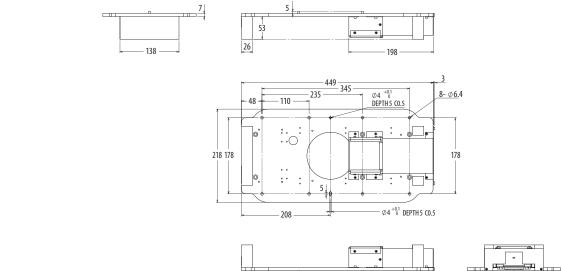
Using a high brightness bar light and a wide area model. (Diffusion plates are also available.)

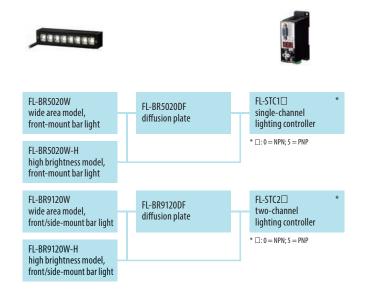
Finder Option Device Configuration



Camera Attachment Dimensions

MX-9150, MX-9151





■ Lens Selection

When selecting a lens, follow the Lens Selection Criterion table below and the camera optical charts. Select the best camera and lens for your application, based on the optical table and your vision area needs. The extension tubes may also be needed. The optical charts, are included in the catalog for the camera being used.

■ Lighting

The FL-XBK1 mounting bracket is required to mount the lighting bar to the camera attachment. You may also need the FL-XC: \square lighting extension cable (1m-25m), depending on the distance between the lighting bar and the lighting controller.

■ Power Supply, Misc.

A 24VDC power supply is required for the lighting bar and the vision system or smart camera. Select the appropriate power supply based on the power consumption of the devices. Your device configuration may also require a touch finder, LCD monitor, etc. Be sure to consider all needed devices when selecting the power supply, camera cables, Ethernet cables, and so on.

Refer to the appropriate product catalogs for details.

Lens Selection Criterion

(Distance between the Camera and the Workpiece)

Model	Camera Installation Distance*
MX-9150	Abt. 220mm
MX-9151	Abt. 270mm

^{*}Remember to consider both the camera installation position and the length of the lens when calculating the distance between the camera and the workpiece.

Camera Attachment Specifications

Camera attachment	MX-9150			MX-9151		
Compatible laser markers	MX-Z2000H series		MX-Z2050H/MX-Z2055H series			
Compatible camera mounts	MX-915A-FQ2	MX-915A-FZ	MX-915A-S5M2	MX-915A-FQ2	MX-915A-FZ	MX-915A-S5M2
Compatible cameras (C-mount)*1	FQ2-S30-13 FQ2-S35-13 FQ2-S30-13M FQ2-S35-13M FQ2-S40-13 FQ2-S45-13 FQ2-S40-13M FQ2-S45-13M	FZ-SC FZ-S FZ-SC2M FZ-S2M FH-SC05R FH-SM05R FH-SCX FH-SMX	FZ-SSM3 FZ-SCSM3 FH-SCX05 FH-SMX05 FH-SCX12 FH-SMX12 FH-SC21R FH-SM21R	F02-530-13 F02-535-13 F02-530-13M F02-535-13M F02-540-13 F02-545-13 F02-540-13M F02-545-13M	FZ-SC FZ-S FZ-SC2M FZ-S2M FH-SC0SR FH-SM0SR FH-SCX FH-SMX	FZ-S5M3 FZ-SC5M3 FH-SCX05 FH-SMX05 FH-SCX12 FH-SMX12 FH-SC21R FH-SM21R
Compatbile lighting*2	FL-BR5020W FL-XBK1 mounting bracket FL-BR5020W-H FL-XC□ extension cable FL-BR9120W FL-BR5020DF diffusion plate FL-BR9120W-H FL-BR-9120DF diffusion plate					
Ambient operating temperature	0-40°C					
Ambient operating humidity	35-85%RH (no condensation)					
Ambient storage temperature	-10-60°C (no freezing)					
Ambient storage humidity	35-85%RH (no condensation)					
Dimensions	W218mm x H60mm x D449 mm (except protrusions)					
Weight	Abt. 2.5kg (camera attachment only)					

^{*1} The image output from the camera is a mirror image. Mirror image processing must be performed by the camera controller.

The FQ2 cannot correct the mirror image, meaning that the mirror image will remain as is. The FH can correct the mirror image with the trapezoidal distortion correction and the reverse conversion heading.

The image captured by the camera will show some distortions, such as being diagonally off or off the optical axis. The marked image you see on the screen may therefore look distorted or off-center.

^{*2} Provide a separate 24VDC power supply for the lighting. The camera image varies depending on the work piece. Check before you use the camera.

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